

Indiana Seal Concrete Manhole Adapters Submittal Sheet

Manhole Adapters supplied by Indiana Seal are manufactured from a styrene-butadiene rubber (SBR) compound that meets or exceeds the applicable physical properties in ATSM C923 (table 1) specification for resilient connectors between reinforced concrete manhole structures. The manhole adapters will accommodate a wide range of PVC pipe materials in sizes from 4" through 48" diameters and are also available in custom sizes upon request.

Manhole Adapter Product Benefits

- Engineered to prevent infiltration around the pipe entrance to manhole walls.
- The durable design and flexibility of the manhole adapter allows pipe movement without damaging the grout and seal joint.
- The adapters are particularly useful for pipe lacking compatibility with concrete.

Joint Performance Warranty Because of the various field conditions such as workmanship, quality of the non-shrink grout, high ground water tables that can adversely affect the manholes ability to create a water tight seal, Indiana Seal does not warrant this product as a positive water seal.

Testing Chemical Resistance	Test Requirement	ASTM Test Method D 543 at 22 C for 48 h	Typical Results
1 N Sulfuric Acid 1 N Hydrochloric	No Weight Loss	D 343 & 22 C 101 40 11	No Weight Loss No Weight Loss
Tensile Strength	1200 PSI Min.	D 412	2059
Elongation at Break	350 PSI Min.	D 412	442
Hardness	+/- 5 from Manufacturer's Spec. (50)	D 2240 (Shore A Durometer)	52
Accelerated Oven-Aging	Decrease 15% Max. of Original Tensile Decrease of 20% Max. Elongation	D 573 70 +/- 1 C for 7 Days	-5.8 -15.8
Compression Set	Decrease 0f 25% Max. of Original Deflection	D 395 Method B at 70 C for 22 h	9.0
Water Absorbtion	Increase of 10% Max. of Original by Weight	D 471 Immerse 0.75 x 2 in.	4.2
Ozone Resistance	Rating 0	D 1149, No Cracks	No Cracks
Low Temp. Brittle Point	No Fracture at -40 C	D 2137, No Cracks	Pass
Tear Resistance	200 lbf / in.	D 624, Die B,	239

